



NWPMA Conference 2016

Micro Trenching / Narrow Slot

In Thin Asphalt Concrete Pavements

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Micro-trenching is the process of creating a slot in an existing paved surface for the installation and use of fiber optic cable.



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**Colville Confederated Tribe
Fiber Optic Installation
State Route 155
Nespelem, WA**



**Washington State
Department of Transportation**



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EXECUTIVE ORDER: ACCELERATING BROADBAND INFRASTRUCTURE DEPLOYMENT

**United States Department of Transportation, Federal Highway Administration,
Office of Policy and Governmental Affairs**

Successful Practices of Broadband Deployment in Highway Rights of Way:

Summary Paper

May 2013



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Franchise Agreement

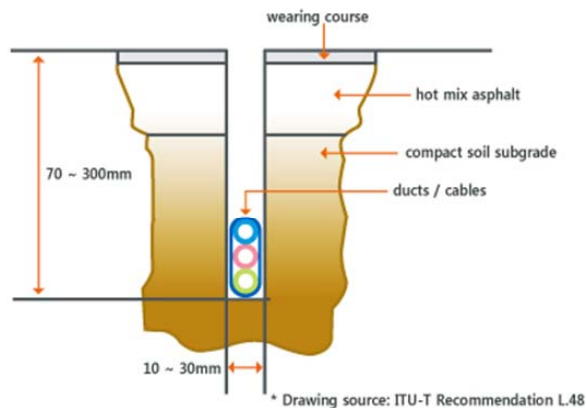
WSDOT w/ Colville Confederated Tribes

- Fiber Conduit Location
- Vault Locations
- Directional Boring
- Reinstatement Process
- Pavement Preservation



Micro Trenching / Narrow Slot

Construction for Fiber Optic Cable Installation



Construction Specifications

- ❑ RUS Bulletin 1753-150
- ❑ ITU-T Recommendation L.49



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Video Produced By:

Tim Moomaw, WSDOT Construction Trainer



Micro Trenching / Narrow Slot In Thin Asphalt Concrete Pavements

Construction Specifications

- Depths are 12" to 9"
- Width of slot is approximately 1 ¼"



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Reinstatement



Reinstatement is the term used to backfill and repair the roadway to it's original serviceable condition.

Reinstatement

Conduit Placement:

- ❑ 6" Minimum Cover
 - 5"± Native Material
 - 3"+ Asphalt Mastic



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Reinstatement

Back Fill material:

- Proper gradation
- Optimum moisture content
- Maximum compactive effort
- Finish grade to bottom of existing pavement

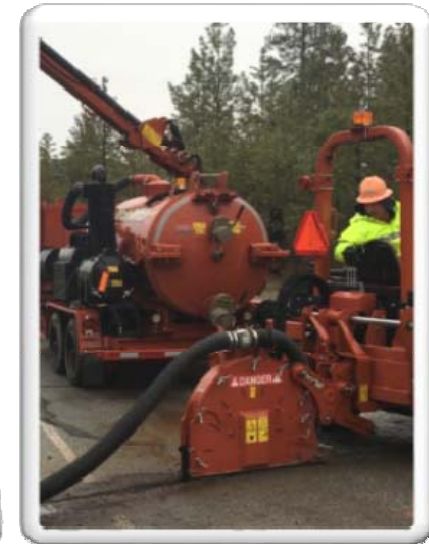


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Reinstatement

Removal of Spoils:

- Side Cast Brooming
- Vacuum Truck



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Reinstatement

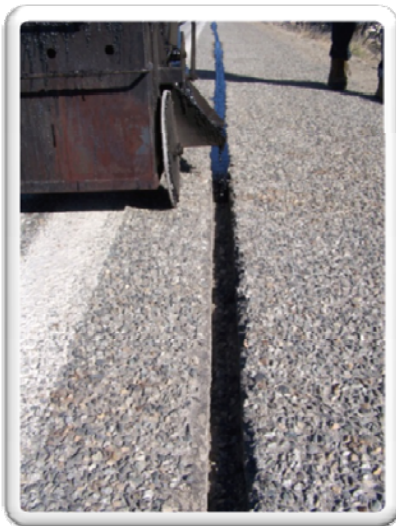


Essential requirements of the reinstatement material:

- Bond to the existing pavement edges
- Seal the slot against water ingress
- Rapid cure to enable road re-opening
- Resistant to pull-out by traffic

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Reinstatement



Reinstatement material:

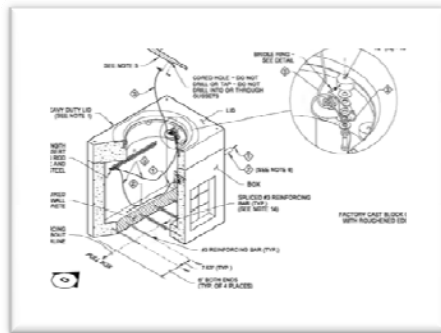
- Hot Applied Asphalt Mastic
 - Polymer modified asphalt
 - 3/8" Aggregate structure

- Preheat the trench to remove moisture
- Fill to top of existing wearing course

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Vault Placement

Vaults had to be WSDOT approved.



Standard Plan J-90.10-02



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Directional Boring



No transverse open cuts were allowed across highway.

Minimum of 5 feet below existing pavement.

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Production Rates

Trenching

- 3000 L.F Per Day

Reinstatement

- **3000 L.F Per Day

Blowing Fiber

- 10,000 L.F. per day



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Lessons Learned

Trenching

- Cutting Wheel
- Oversize Material
- Pavement Damage



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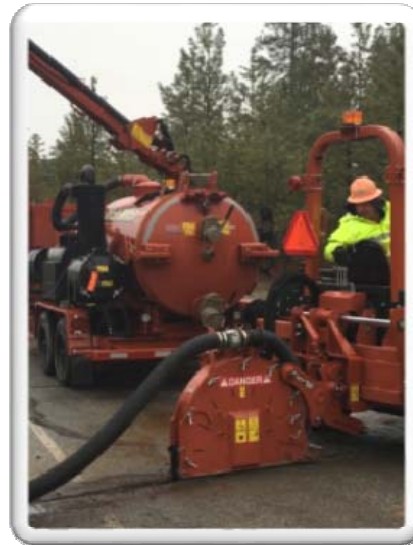
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Lessons Learned

Vacuum Truck

- ❑ Extracting Spoils



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Lessons Learned

Reinstatement

- ❑ Moisture and Mastic don't like each other.....



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Lessons Learned

Transitions and pavement repair areas.....

- Cutting a wedge



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Lessons Learned

Blowing Fiber....

- ❑ Keep it clean!



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Lessons Learned

End of reel splice.....
Do not reinstate until
after fiber is blown.



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Lessons Learned

Vault Locations....

- ❑ Lid height and offsets.



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Summary

What's next?

