

Advanced Pavement Management:

Incorporating Nondestructive Testing in Treatment Selection and Timing

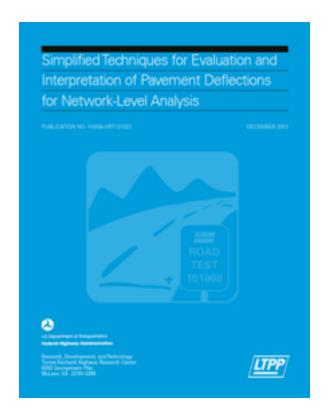
Lindsi Hammond, P.E.

NWPMA Conference October 30, 2014 Seattle, WA



Federal Highways Research into Network Level Structural Analysis

- Texas DOT
- Virginia DOT
- Alaska DOT
- CALTRANS



Overview

- Project-level vs. Networklevel Evaluation
- Review of the PCI Rating
- Need for Network Level Structural Evaluation
- Network Level Structural Evaluation Methods
- Summary and Future Direction



Project-Level Evaluation

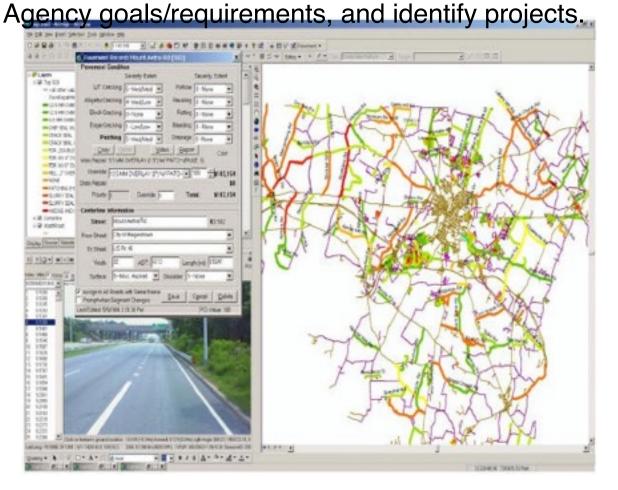
A project in-depth pavement evaluation (often structural). It includes the selection of specific M&R type(s), such as overlay or surface reconstruction, and layer thickness design.



- BackcalculationSoftware
- **AASHTO**
- Asphalt Institute
- StreetPave

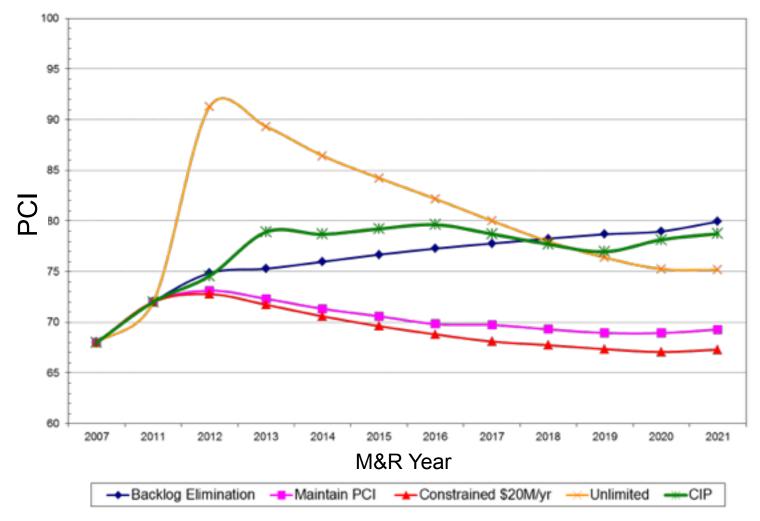
Network-Level Evaluation

A systematic approach to inventory the pavement network, analyze pavement performance, ensure optimum return on investment, meet

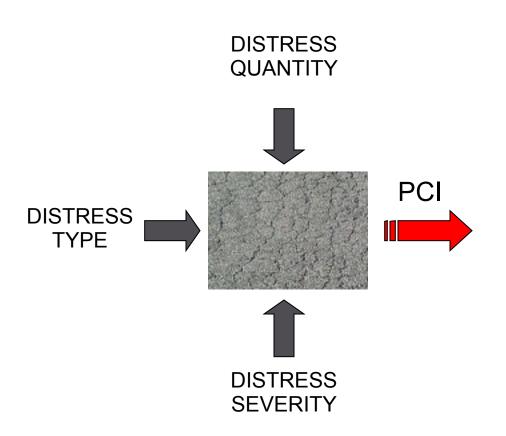


- PAVER
- StreetSaver
- Cartegraph

Network Level Evaluation Allows Analysis of Budget Alternatives



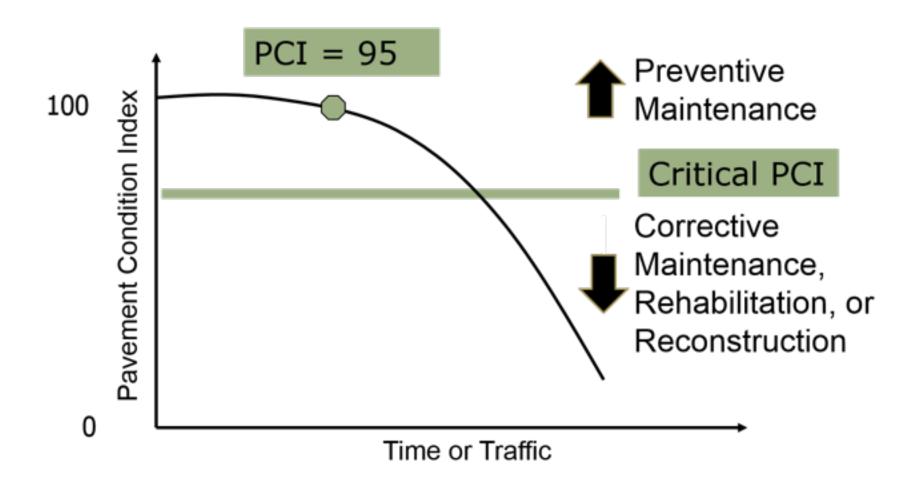
PCI Rating

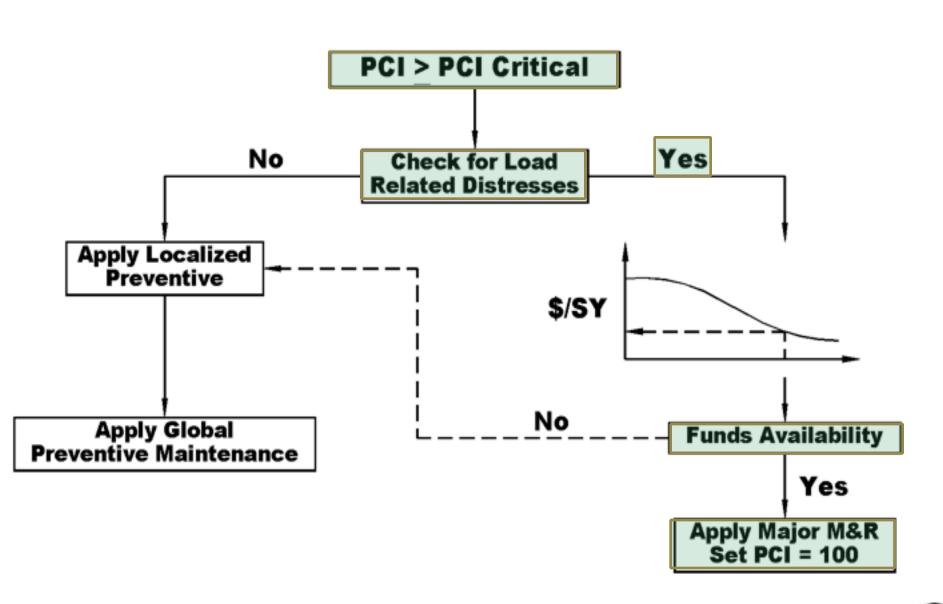


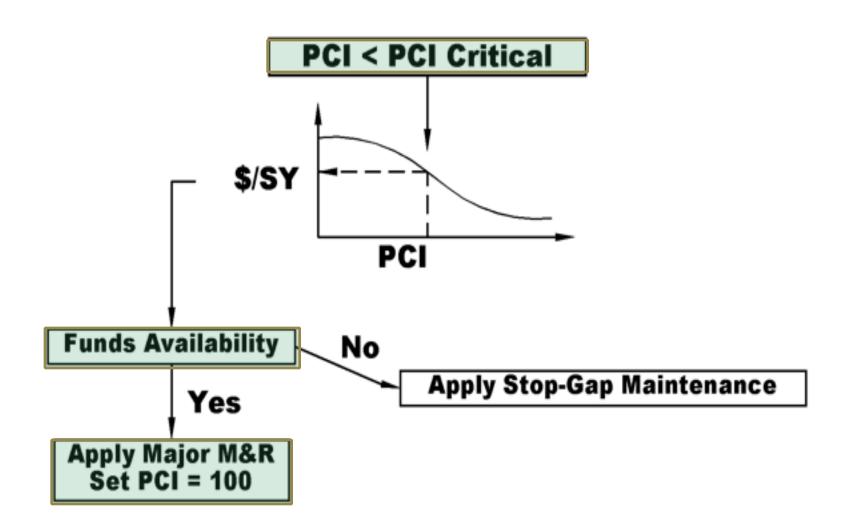
PCI	COLOR	RATING		
100		GOOD (EXCELLENT)		
86 85				
71		SATISFACTORY(VERY GOOD)		
70				
3050		FAIR (GOOD)		
56 55		7		
41		POOR (FAIR)		
40				
26		VERY POOR (POOR)		
25				
11		SERIOUS (VERY POOR)		
10				
		FAILED (FAILED)		
0				

Reference: ASTM D 6433

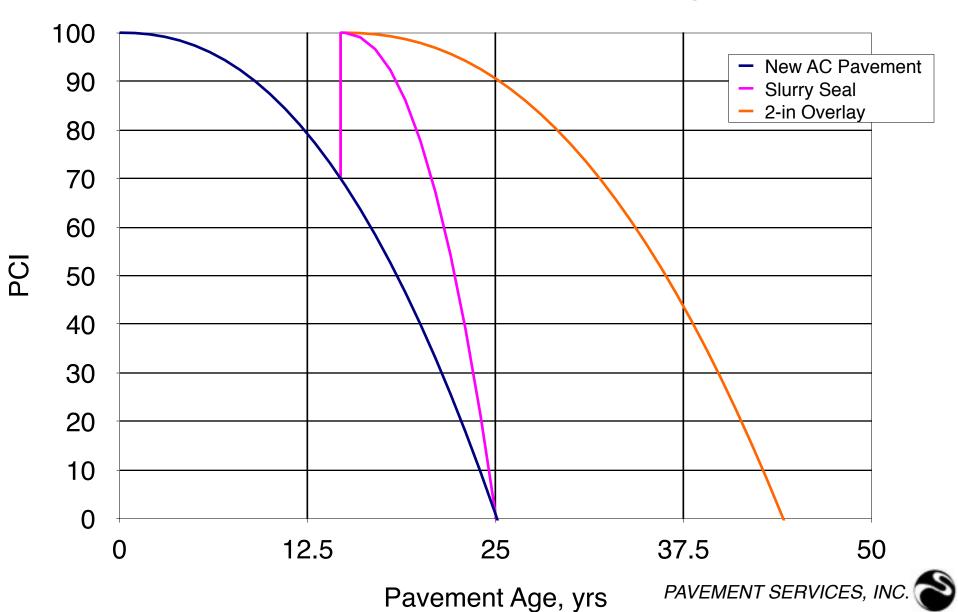
Pavement Deterioration Curve



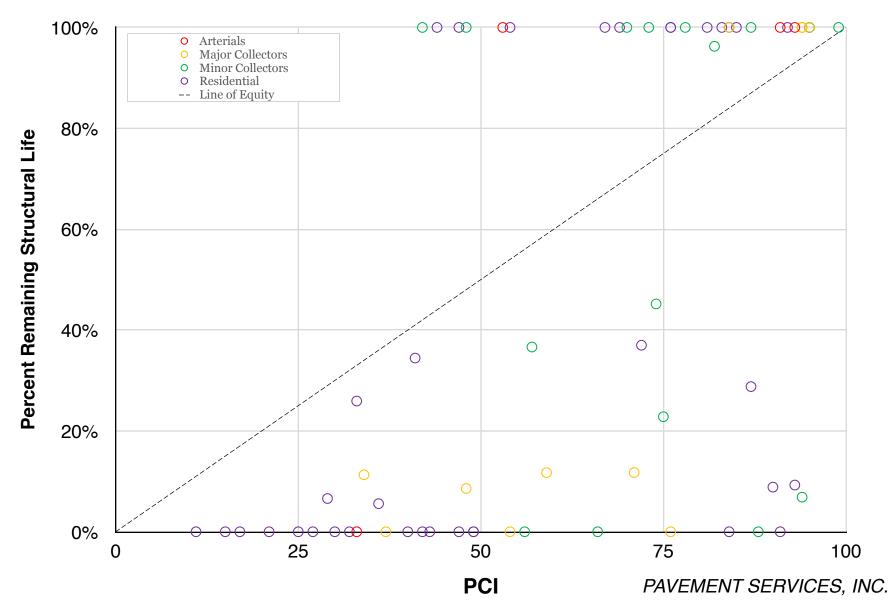




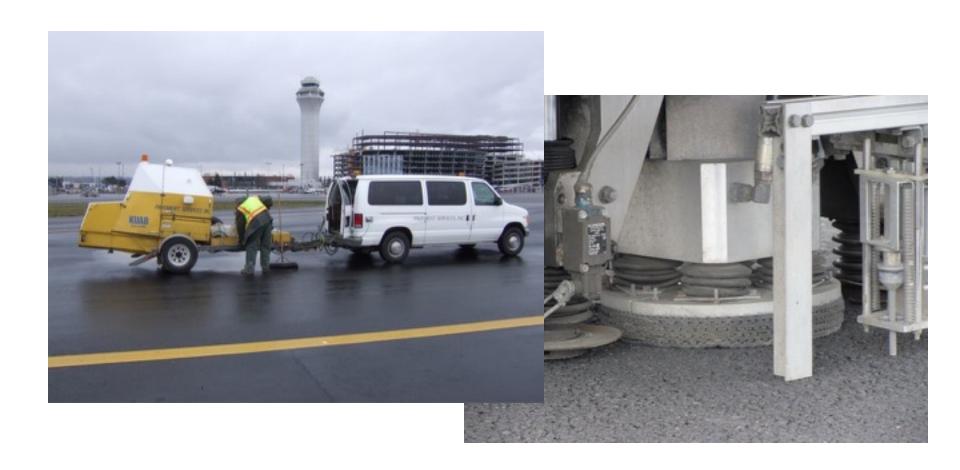
Pavement Performance Curves for Example Cases



City of Newberg Study

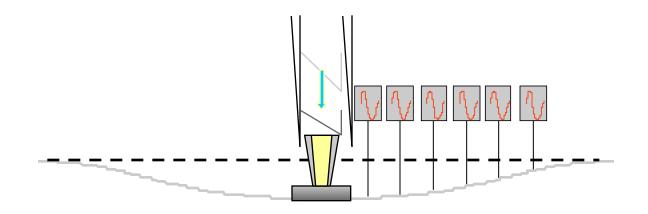


Falling Weight Deflectometer



NDT in Network Level Applications

- Overlay analysis
- Determination of subgrade support characteristics
- Analysis of structural condition and remaining life



NDT Data in a PMS

Screening Tool

Evaluate structural capacity based on center deflection

Develop Treatment Recommendations

- Individual streets in a small network
- M&R strategies in a PMS

Prioritize Overlay Projects

• Identify streets that may be rehabilitated with a single lift overlay, inlay or inlay/overlay combination.

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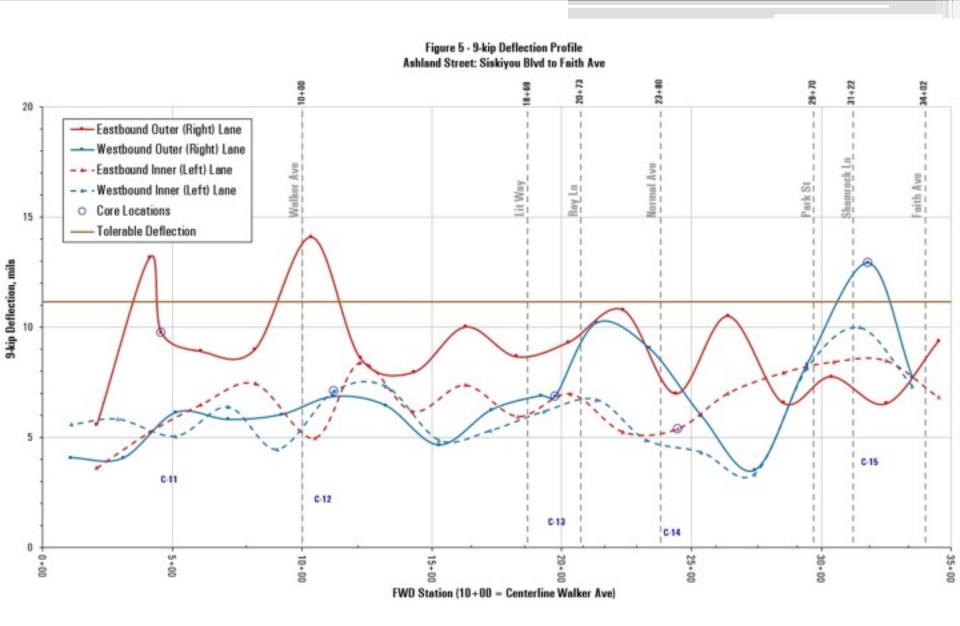
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NDT as a Screening Tool – Ashland Street



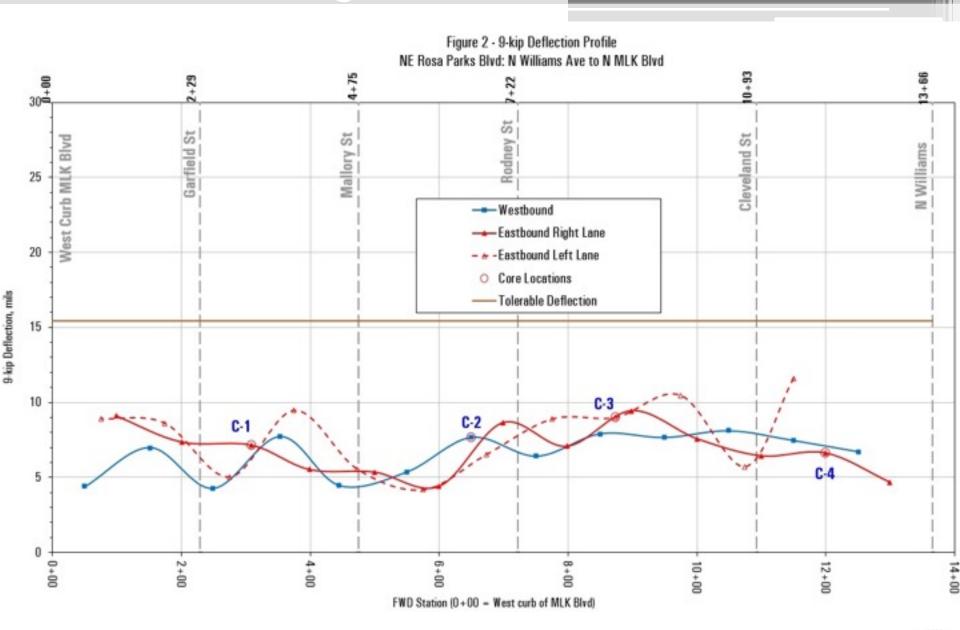
NDT as a Screening Tool – Ashland Street



NDT as a Screening Tool – Rosa Parks



NDT as a Screening Tool – Rosa Parks



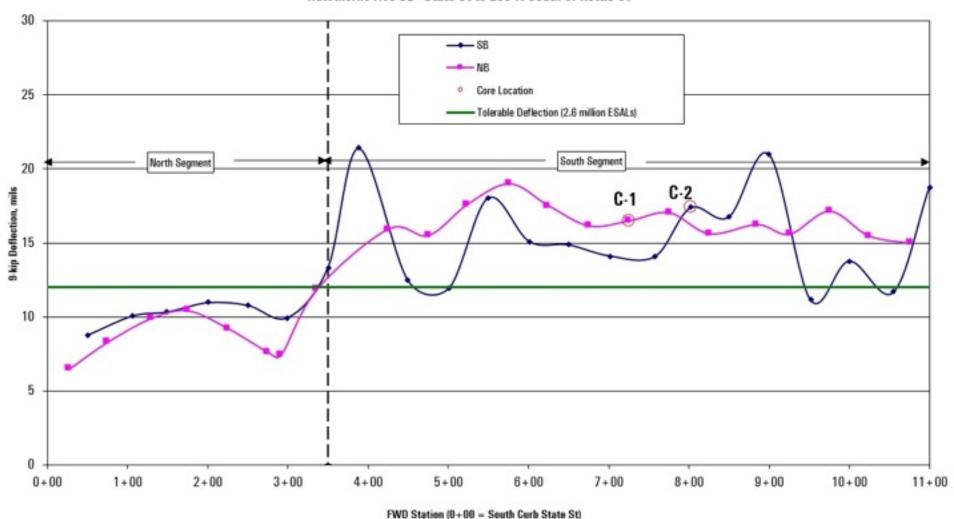
NDT as a Screening Tool – Hawthorne Ave



NDT as a Screening Tool – Hawthorne Ave

Figure 2 - 9-kip Deflection Profile

Hawthorne Ave SE - State St to 200 ft South of Kettle Ct



NDT as a Screening Tool – Hawthorne Ave



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Structural Condition Index

$$SCI = \frac{SN_{eff}}{SN_{required}}$$

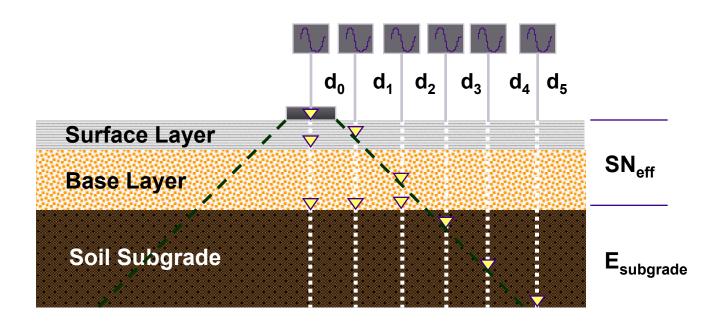
Where:

SCI = Structural Condition Index

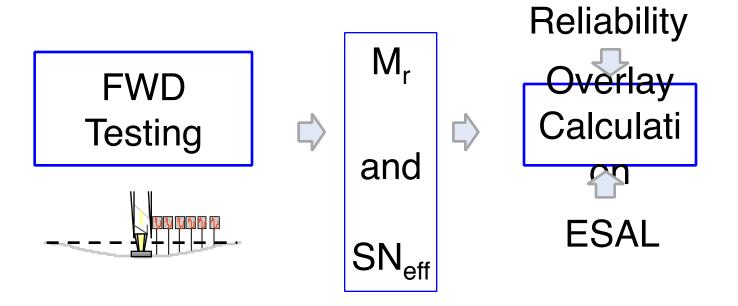
 SN_{eff} = Effective Structural Number of the existing pavement

SN_{required} = Required Structural Number for a New Pavement

Equivalent Pavement Thickness (EPT) Backcalculation



NDT Used for Overlay Calculations



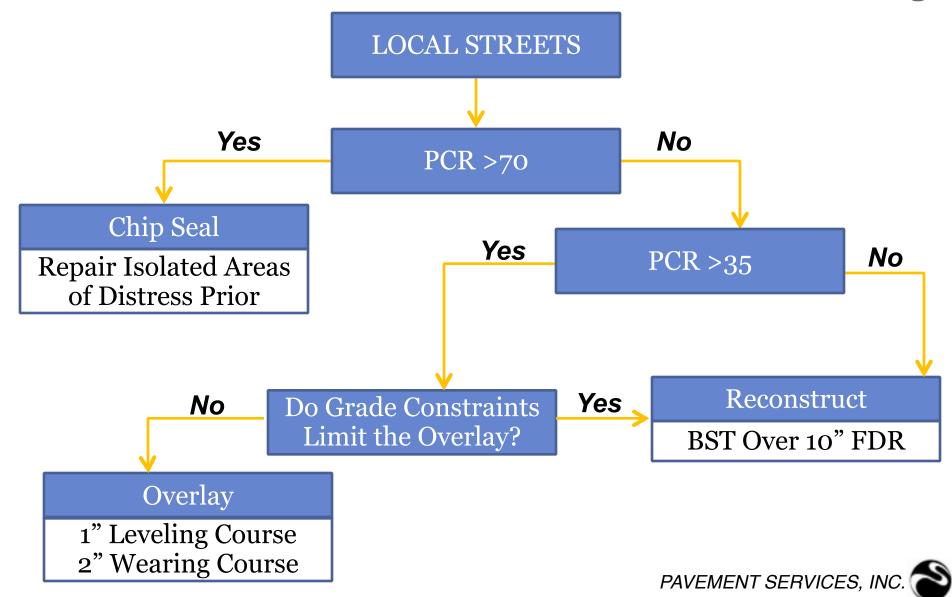
NDT used to Develop Treatment Recommendations



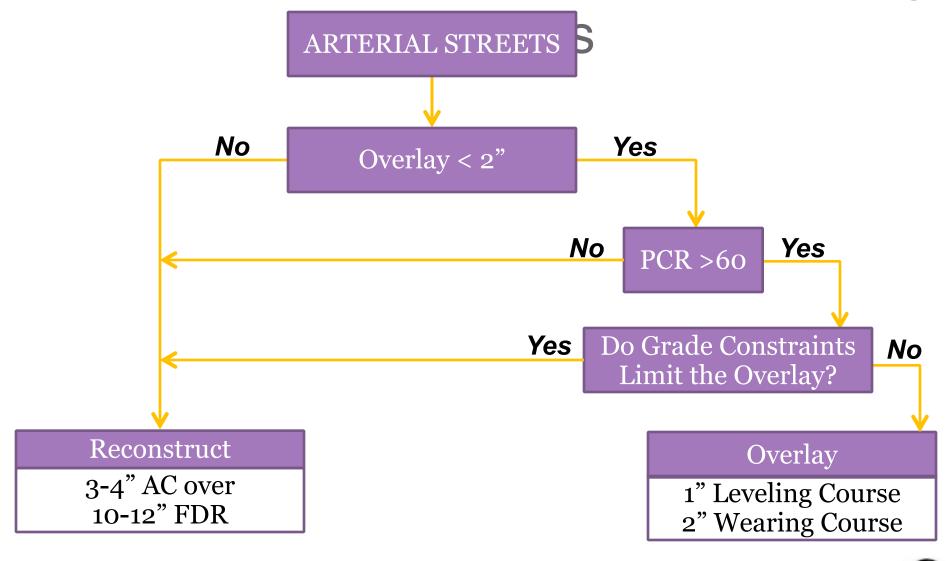
Statistical Summary of Data

Statistical Summary of Data									
Analysis Unit	Street	Street Classification	Traffic Loading, ESAI's	Reliability	Average Subgrade Modulus, psi	Average SNeff	Average "non zero" Overlay, in.		
1a	Division	Arterial	500,000	85	10,695	4.44	Zero		
1b	Division	Arterial	500,000	85	10,794	3.73	Zero		
2	Division	Arterial	500,000	85	6,005	2.91	3.79		
3	Main Ave E	Arterial	500,000	85	13,202	3.24	0.30		
4	6th Ave SE	Arterial	100,000	85	5,756	2.14	1.61		
5	6th Ave Ramp	Arterial	250,000	85	10,148	3.34	0.81		
6a	Canna St	Arterial	100,000	80	3,540	0.92	4.97		
6b	Canna St	Arterial	100,000	80	8,587	1.84	1.76		
7a	Main Ave W	Arterial	100,000	80	3,878	1.56	3.25		
7b	Main Ave W	Arterial	100,000	80	13,213	1.76	1.01		
7c	Main Ave W	Arterial	100,000	80	17,412	3.52	zero		
8a	2nd Ave SE	Arterial	250,000	85	10,345	2.80	1.40		
8b	2nd Ave SW	Arterial	100,000	80	4,394	2.08	1.60		
9a	Ginkgo St	Arterial	50,000	75	5,754	1.05	2.64		
9b	Ginkgo St	Arterial	50,000	75	8,564	3.60	zero		
10	Lakeshore/Fir	Arterial	50,000	75	5,932	1.63	1.68		
11	Various	Local NE	10,000	65	9,989	1.60	0.74		
12	Various	Local NW	10,000	65	6,446	1.34	1.26		
13	Various	Local S	10,606	65	7,361	1.29	1.31		

Treatment Selection from FWD Testing



Treatment Selection from FWD Testing



Analysis

Unit

1a

1b

2

3

4

5

9a

9b

10

11

Statistical Summary of Data

Street

Division

Division

Division

Main Ave E

6th Ave SE

6th Ave Ramp

Ginkgo St

Ginkgo St

Lakeshore/Fir

Various

6a	Canna St	4.97	12.00	3.24	20	NR	NR	4.0" AC over 12" FDR
6b	Canna St	1.76	10.00	2.04	59	NR	See Note 2	
7a	Main Ave W	3.25	12.00	2.98	42	NR	NR	3.0" AC over 12" FDR
7b	Main Ave W	1.01	10.00	0.96	30	NR	NR	3.0" AC over 12" FDR
7c	Main Ave W	zero	10.00	0.55	100	None	None	
8a	2nd Ave SE	1.40	10.00	2.41	78	NR	See Note 2	
8b	2nd Ave SW	1.60	10.00	3.14	78	NR	See Note 2	

Average

Required AC

above FDR, in.

NA

NA

4.15

2.59

2.23

2.50

1.86

1.23

1.83

0.18

0.52

overlay should consists of a nominal 1-inch thick leveling course followed by a 2-inch overlay. Overlay of Canna St should only be considered north of 2nd St

3) Overlay may be placed on local streets with a PCR above 35, if the following conditions are met: a) there are no grade constraints that would limit overlay, areas of high severity distress or potholes are repaired prior to overlay. The overlay should consists of a nominal 1-inch thick leveling course followed by a 2-inch overlay.

Avg PCR (at

FWD locations)

81

92

24

77

90

81

30

76

66

40

47

45

Surface

Treatment

None

None

NR

Chip Seal

NR

NR

NR

None

NR

See Note 1

See Note 1

See Note 1

Overlay, in

None

None

NR

See Note 2

See Note 2

See Note 2

NR

None

See Note 2

See Note 3

See Note 3

See Note 3

Recommended Treatment

None

None

4.0" AC over 12" FDR

NR

3.0" AC over 10" FDR

BST over 10" FDR

BST over 10" FDR

BST over 10" FDR

12 Various 13

Various 1.31 10.00 0.49

Abbreviations:

Average "non

zero"

Overlay, in.

Zero

Zero

3,79

0.30

1.61

0.81

2.64

zero

1.68

0.74

1.26

Average FDR

Depth, in.

NA

NA

12.00

10.00

12.00

10.00

10.00

10.00

10.00

10.00

10.00

AC - Asphalt Concrete; FDR - Full Depth Reclamation; NR - Not Recommended

PCR = Pavement Condition Rating

Notes:

1) Chip seal is, in our opinion, a viable rehabilitation alternative on local streets with a PCR rating above 70. Repair isolated areas of distress prior to placing chip

seal 2) Overlay may be placed on arterial streets with PCR above 60 identified in the above table. Areas of high severity distress should be repaired prior to overlay. The

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Screening Tool

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Develop Treatment Recommendations

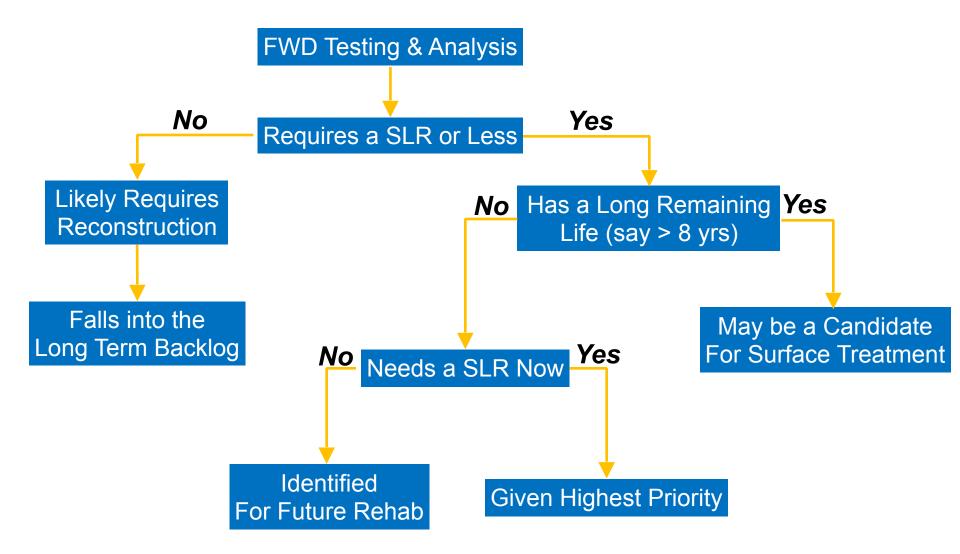
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Prioritize Overlay Projects

• Identify streets that may be rehabilitated with a single lift overlay, inlay or inlay/overlay combination.

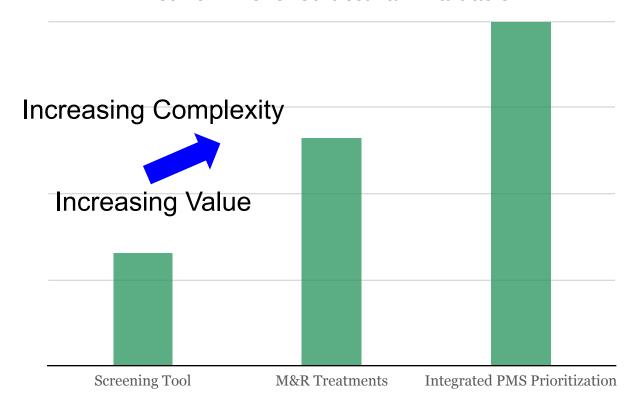
NDT used to Prioritize Projects

Definition: Single lift rehabilitation (SLR) is a 2 to 3-inch inlay, overlay or inlay/overlay combination



Summary

Complexity and Payoff of NDT use for Network Level Structural Evaluation



Questions?

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